

Machine Wire Harness Replacement Instructions



This Kit is Used to Replace Damaged or Obsolete Machine Clutch Wire Connectors.

Machine Preparation

TASK	INSTRUCTIONS	NOTES
1). Cut off old wire connector	- Cut the Hot Wire 2" shorter	Do Not Cut Too Short. You will need a few inches for the heat shrink tubing
2). Strip Both of the wire ends	- Remove approximately 1/4"	

Installing the New Connector

TASK	INSTRUCTIONS	NOTES
3). Connect New Connector	- Crimp two butt connectors	- Make sure the Heat Shrink tube is on the new connector
4). Seal	- Slide heat shield over connection and use heat to shrink the tube in place	Be Careful not to start a fire
6). Install Shielding	- Cut corrugate to cover new connector	- Make sure corrugate does not rub on any moving parts
7). Secure	- Add Tie wrap as needed	- Make sure the wire is clear of moving parts and heat sources.